

ARMOURSHIELD® & SUPERSHIELD® TOPCOAT REFERENCE GUIDE

GEMINI: ARMOURSHIELD											
SYSTEM	ACTIVATOR	MIX RATIO	POTLIFE (HOURS)	VOLUME SOLIDS	VOC	HAPS	HARDNESS	DOI	RESISTANCE		
									CHEMICAL	CHIP	WEATHERING
839 Series	83ARMB	4:1	4.00	> 55 %	≤ 2.8	≤ 0.5	F – H	5.0	5.0	5.0	5.0

GEMINI: SUPERSHIELD											
SYSTEM	ACTIVATOR	MIX RATIO	POTLIFE (HOURS)	VOLUME SOLIDS	VOC	HAPS	HARDNESS	DOI	RESISTANCE		
									CHEMICAL	CHIP	WEATHERING
841 Series	SI25002P2 SI25007P2	4:1 2:1	2.00	> 60 % > 45 %	≤ 2.8 ≤ 3.5	≤ 0.5	HB – F	5.0	5.0	5.0	5.0
25000 SERIES	SI25002P2 SI25002P2 SI25007P2	4:1 3:1 2:1	2.00	> 50 % > 45 % > 40 %	≤ 3.5 ≤ 3.5 ≤ 4.0	≤ 0.5	HB - F	5.0	5.0	5.0	5.0

GI INTERMIX											
SYSTEM	ACTIVATOR	MIX RATIO	POTLIFE (HOURS)	VOLUME SOLIDS	VOC	HAPS	HARDNESS	DOI	RESISTANCE		
									CHEMICAL	CHIP	WEATHERING
ACRYLIC	EF10200P2	4:1	2.00	> 35 %	≤ 4.5	≤ 4.5	F – H	4.5	4.0	4.0	4.0
POLYESTER	EF10200P2	4:1	2.00	> 35 %	≤ 4.5	≤ 4.5	HB – F	5.0	3.5	4.0	3.5
MODIFIED POLYESTER	EF10200P2 EF10100P2	5:1 5:1	2.00	> 30 %	≤ 4.5	≤ 4.5	HB – F	4.0	3.5	3.5	3.0

All ratings are on a scale of 1-5 with 1 being the least and 5 the best.